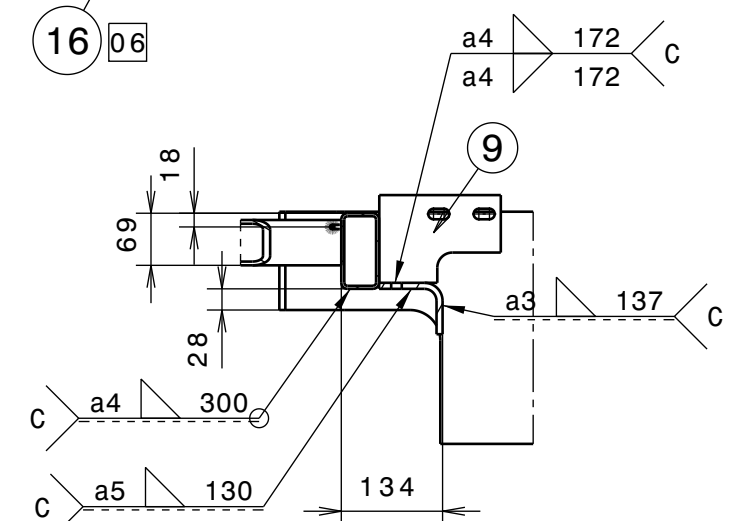
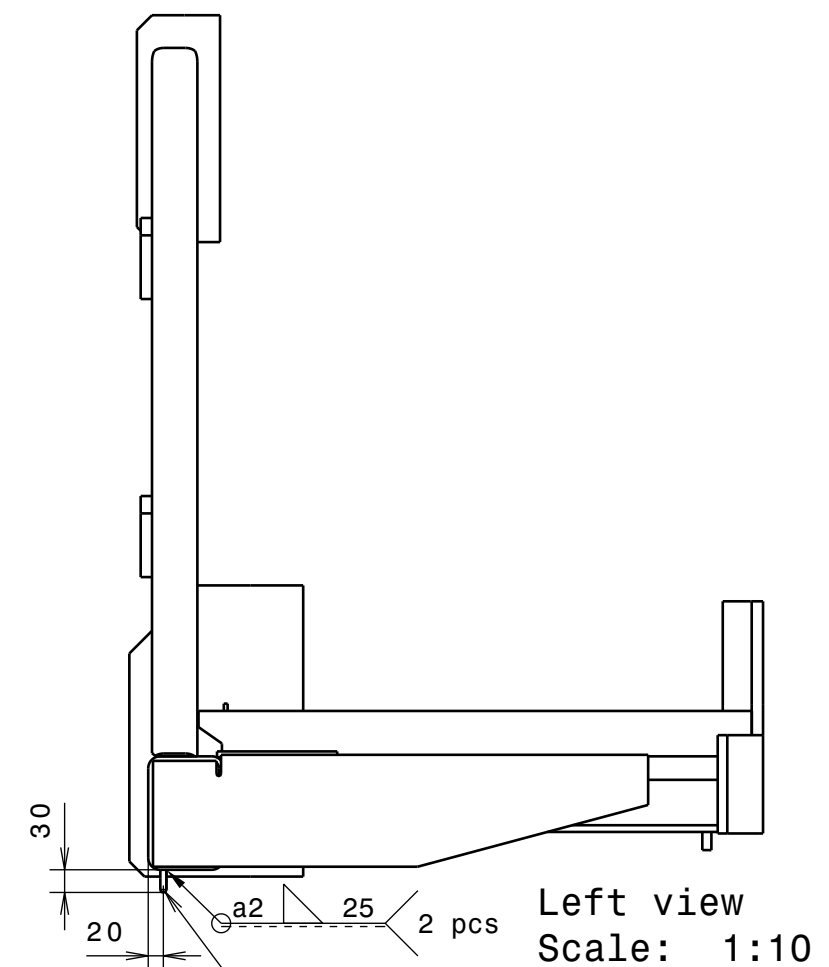
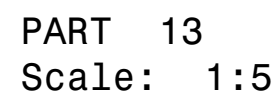
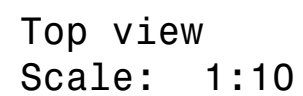
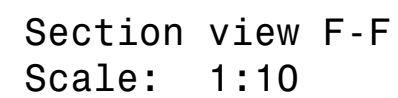




Section view E-E
Scale: 1:10

1060521		DESCRIPTION		Pos. 3 Bigger opening for foot space			
REV. INFORM. NO							
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SCALE 1:10		TOLERANCES NOT INDICATED ON THE DRAWING SPS-EN ISO 8013-11 B SPS-EN ISO 10520-0F SPS 5303-4 SPS-EN 22798 WELDING AND SURFACE SYMBOLS SPS-EN ISO 22553 ISO 1002		DESIGN 31/10/22		JUJ	
WEIGHT 164.0 kg		CHECK		DM		PRODUCT ESCW	
		APPROV.		DM		SECTION 40	
NAME BEAM, HOLDER		DESC -Matec cabin		APPROVED TO NX40002		COMP TO DN5911230	
DRAWING NO				VAR		REVISION	
SHEET				1		4	

ENGINEERING REPORT (Sourcing)

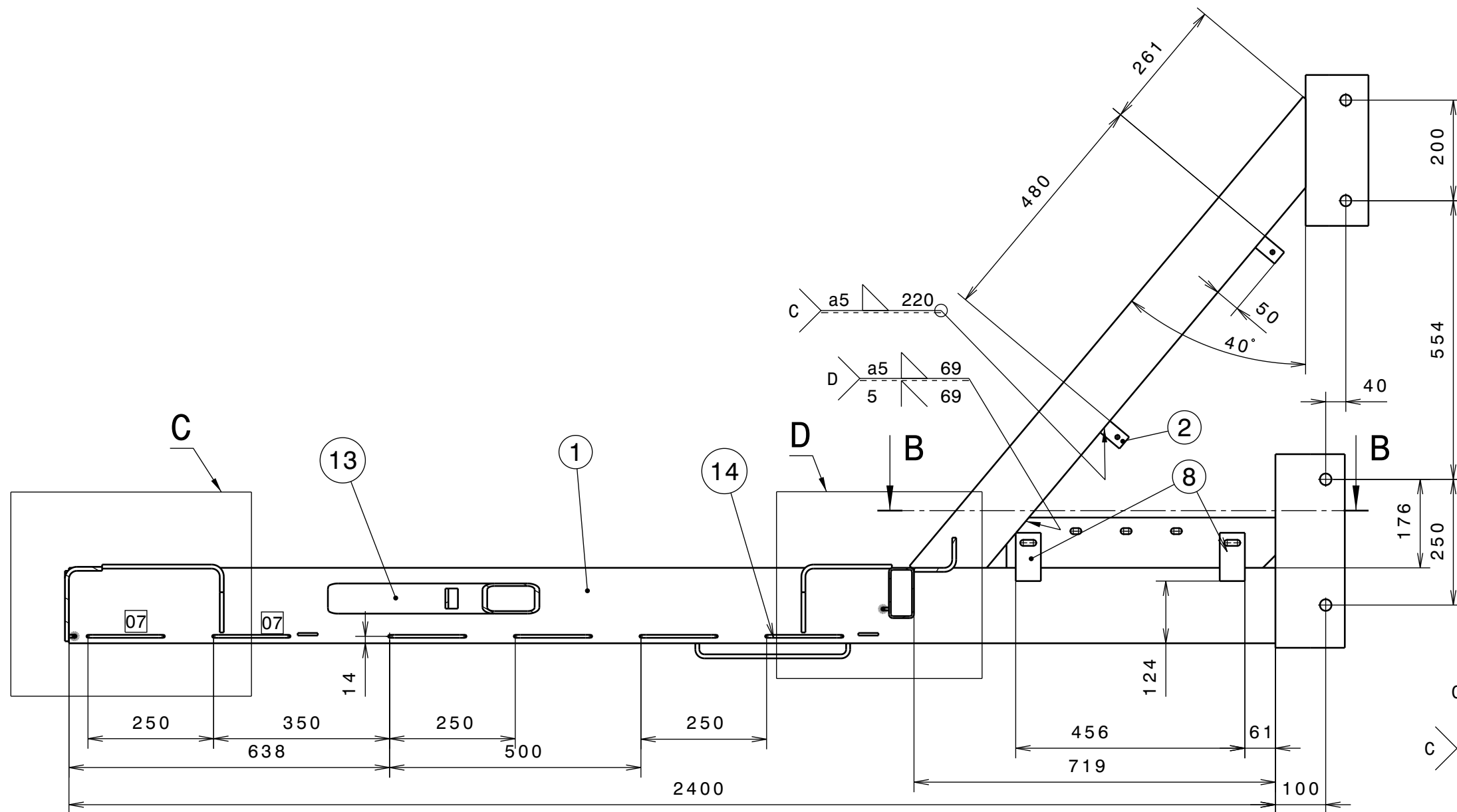
BEAM, HOLDER, -Matec cabin

ID: N6084680

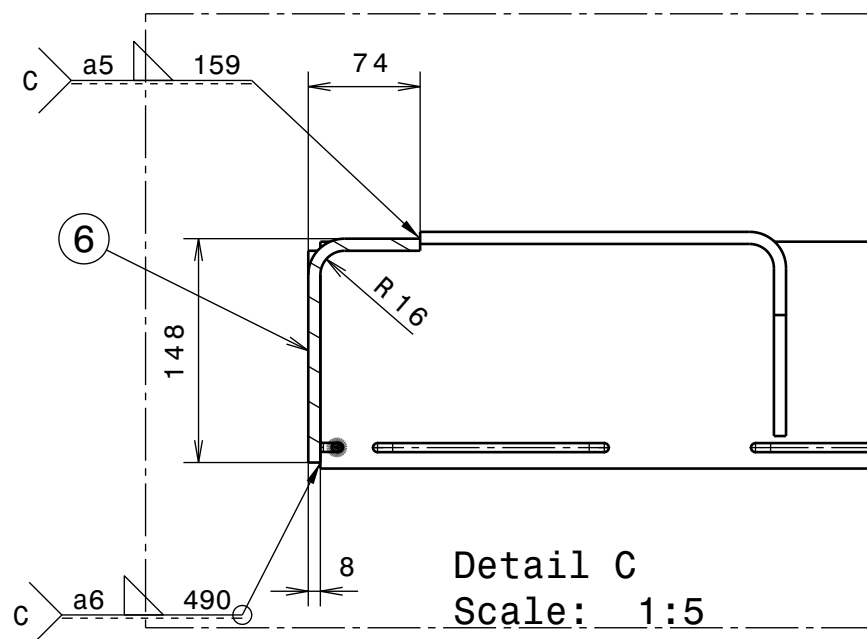
Rev.: 08

Changed: 2022-11-22

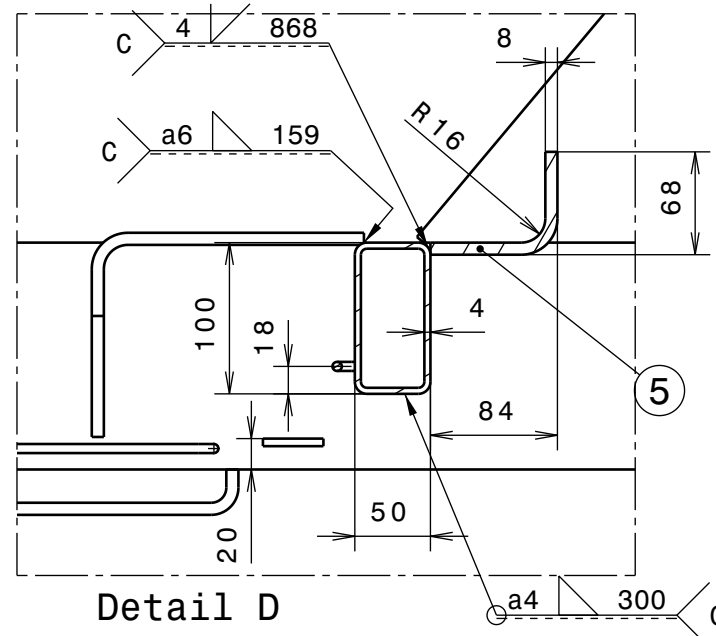
Level	Pos	ID	Rev	Drawing ID	D.Rev	Name and description	NET Qty	Unit	Design weight	Scaled weight	Manufacturer Name	Manufacturer Item	Item text	Position text	Changed
0		N6084680	08	DN6084680	08	BEAM, HOLDER, -Matec cabin		pcs	164.0	164.0					2022-11-22
1	1	N6094940	A	DN6094940	A	BEAM, LOWER SUPPORT, -Matec cabin	1.0	pcs	102.0	102.0					2020-11-23
2	1	43806316	-	NA	NA	RECTANGULAR HOLLOW SECTION, 150X100X6,3 S355J2G	2.4	m							2006-11-10
2	2	43776316	-	NA	NA	RECTANGULAR HOLLOW SECTION, 120X 60X6,3 S355J2G	1.218	m					SUORAK.PUT 120X 60X6,3 S355J2G		2006-06-27
2	3	04200547	-	NA	NA	PLATE, 20 X 2000 X 6000, S355J2G3C	0.1232	m2			-	-			2020-09-10
2	4	04150548	-	NA	NA	PLATE, 15 2000 X 6700 S355J2G3	0.06	m2			-	-	LEVY 15 X2000X6000 S355JOC		2020-09-14
2	5	04080548	A	NA	NA	PLATE, EN10025-2_S355JOC_8	0.057	m2	0.0	0.0					2021-03-18
2	6	04080548	A	NA	NA	PLATE, EN10025-2_S355JOC_8	0.047	m2	0.0	0.0					2021-03-18
1	2	N6029080	-	DN6029080		MOUNTING ROD, _	2.0	pcs	0.5	0.5					2020-11-23
2	1	04150548	-	NA	NA	PLATE, 15 2000 X 6700 S355J2G3	0.005	m2			-	-	LEVY 15 X2000X6000 S355JOC		2020-09-14
1	3	04150548	-	NA	NA	PLATE, 15 2000 X 6700 S355J2G3	0.326	m2			-	-	LEVY 15 X2000X6000 S355JOC		2020-09-14
1	4	43754016	-	NA	NA	RECTANGULAR HOLLOW SECTION, 100X50X4 S355J2G3	0.697	m					SUORAK.PUT 100X 50X4 S355J2G3		2020-11-24
1	5	04080548	A	NA	NA	PLATE, EN10025-2_S355JOC_8	0.101	m2	0.0	0.0					2021-03-18
1	6	04080548	A	NA	NA	PLATE, EN10025-2_S355JOC_8	0.134	m2	0.0	0.0					2021-03-18
1	7	04080548	A	NA	NA	PLATE, EN10025-2_S355JOC_8	0.0535	m2	0.0	0.0					2021-03-18
1	8	34055077	-	NA	NA	FLAT BAR, 50X5 S235JRG2	0.192	m		1.96			LATTATANKO 50X5 S235JRG2		2020-11-19
1	9	04120548	-	NA	NA	PLATE, 12 X2200X6000 S355JOC	0.019	m2			-	-			2020-11-23
1	11	34054077	-	NA	NA	FLAT BAR, 40X5 S235JRG2	0.1	m	0.0	1.0			LATTATANKO 40X5 S235JRG2 L=105 0002		2020-11-24
1	12	04120548	-	NA	NA	PLATE, 12 X2200X6000 S355JOC	0.013	m2			-	-			2020-11-23
1	13	43245016	-	NA	NA	SQUARE PIPE, 60X 60X5 S355J2G3	1.31	m					NELIÖPUTKI 60X 60X5 S355J2G3		2006-06-27
1	14	N5970520	-	DN5970520		BRACKET, -	10.0	pcs	0.04	0.04					2020-11-23
2	1	35006081	-	NA	NA	ROUND BAR, 6H9 AISI304	0.166	m	0.0	0.0					2008-12-02
1	15	N6124350	-	DN6124350		BRACKET, WORKING LAMP, -	1.0	pcs	0.48	0.0					2020-11-23
2	1	34054077	-	NA	NA	FLAT BAR, 40X5 S235JRG2	0.312	m	0.0	1.0			LATTATANKO 40X5 S235JRG2 L=105 0002		2020-11-24
1	16	N4200335	-	DN4200330	-	FASTENING, BAR, L=300	1.0	pcs	0.134	0.134					2016-02-08
2	1	JP101716	-	NA	NA	ROUND BAR, 8 S235JRG2	0.34	m			-	8 S235JRG2	PYÖRÖTANKO 8 S235JRG2		2021-04-06



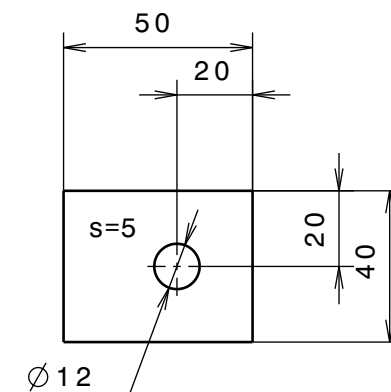
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Scale: 1:10



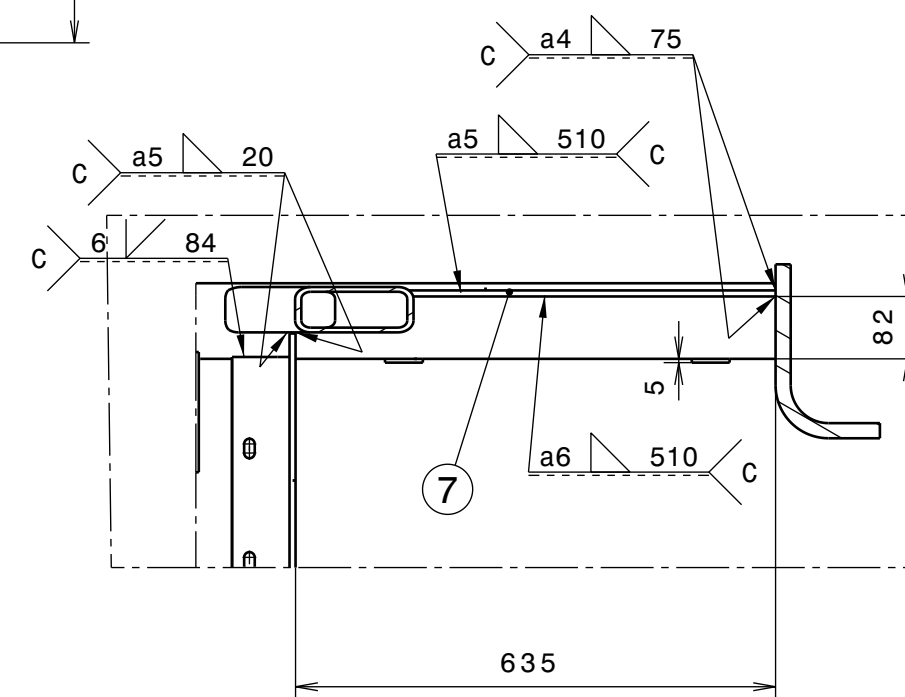
Detail C
Scale: 1:5



Detail D
Scale: 1:5

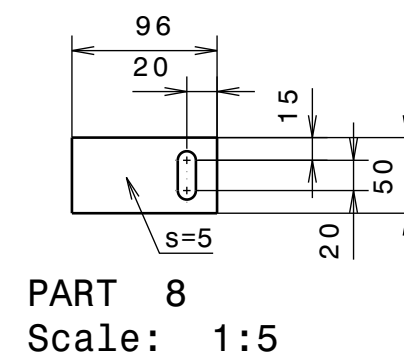
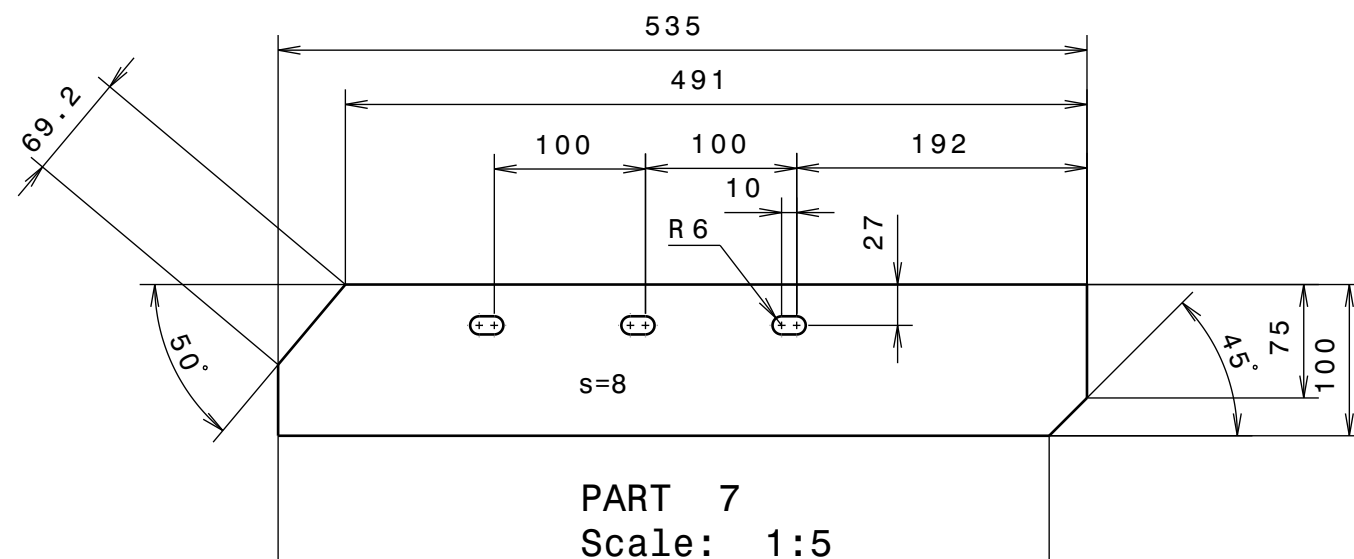
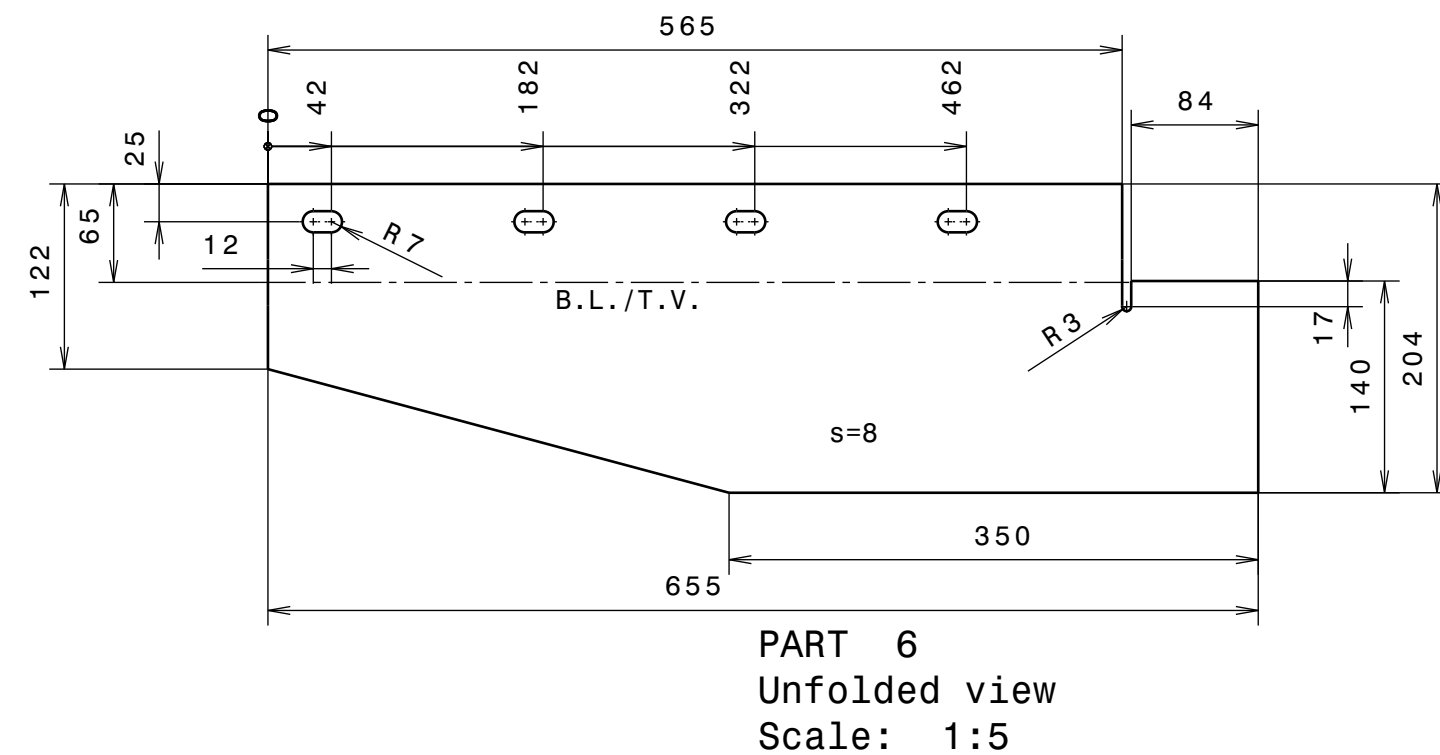
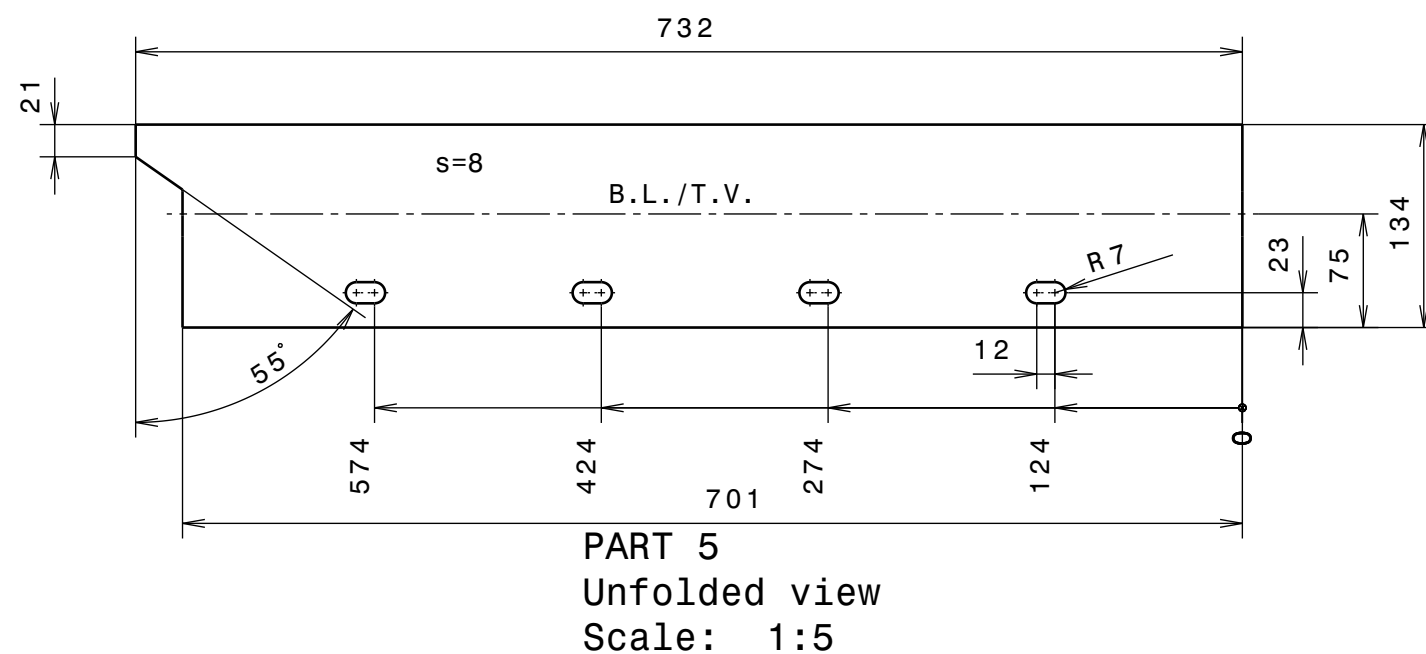
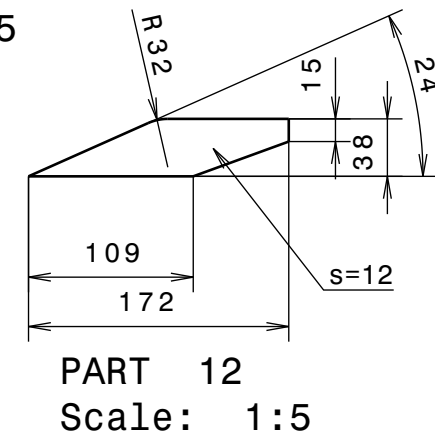
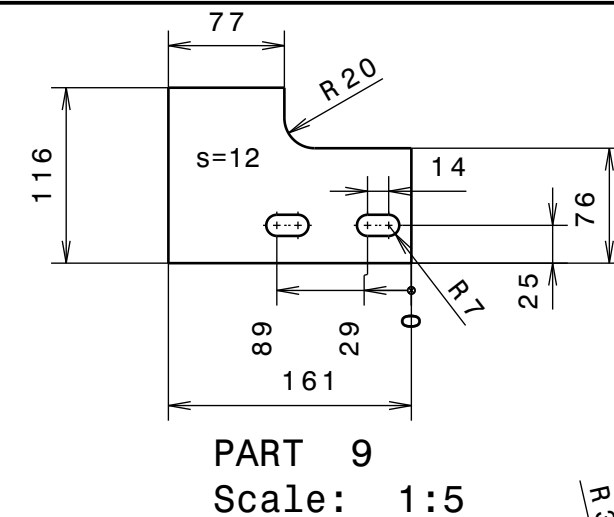
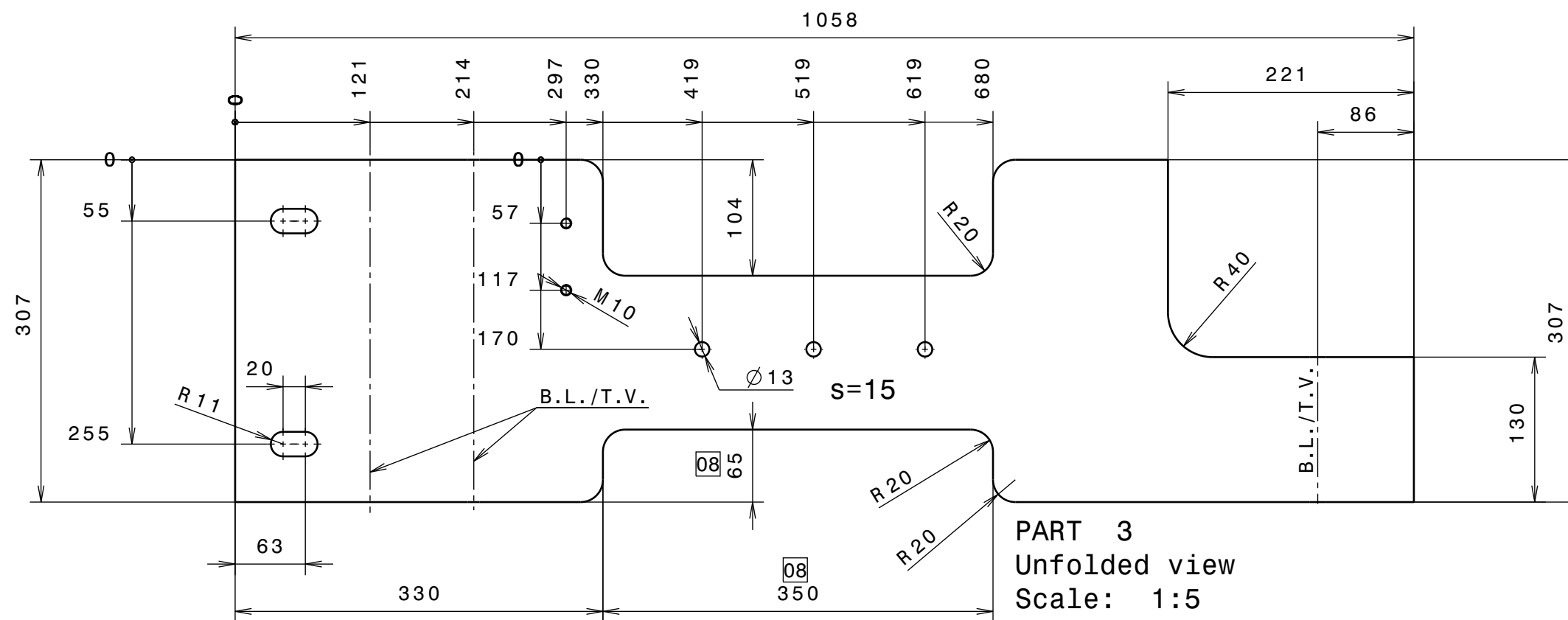


PART 11
Scale: 1:2

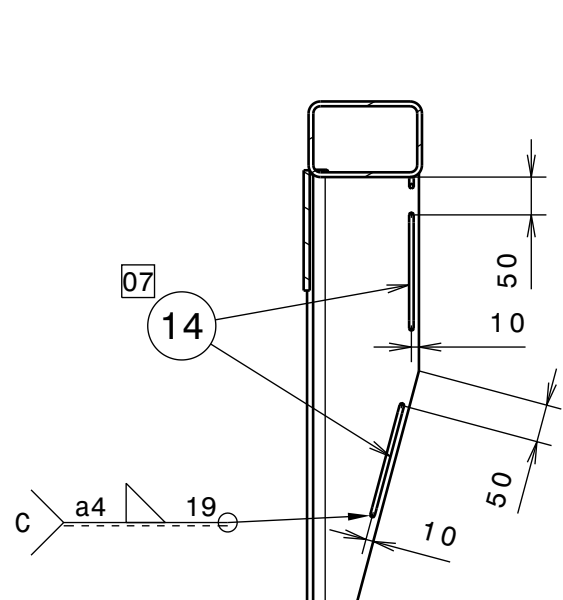


Section view B-B
Scale: 1:10

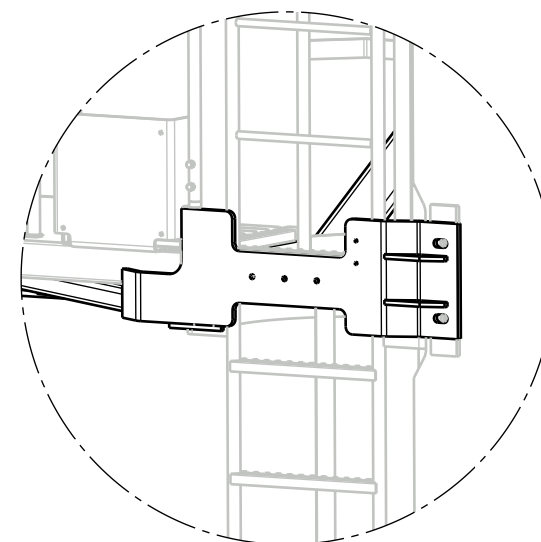
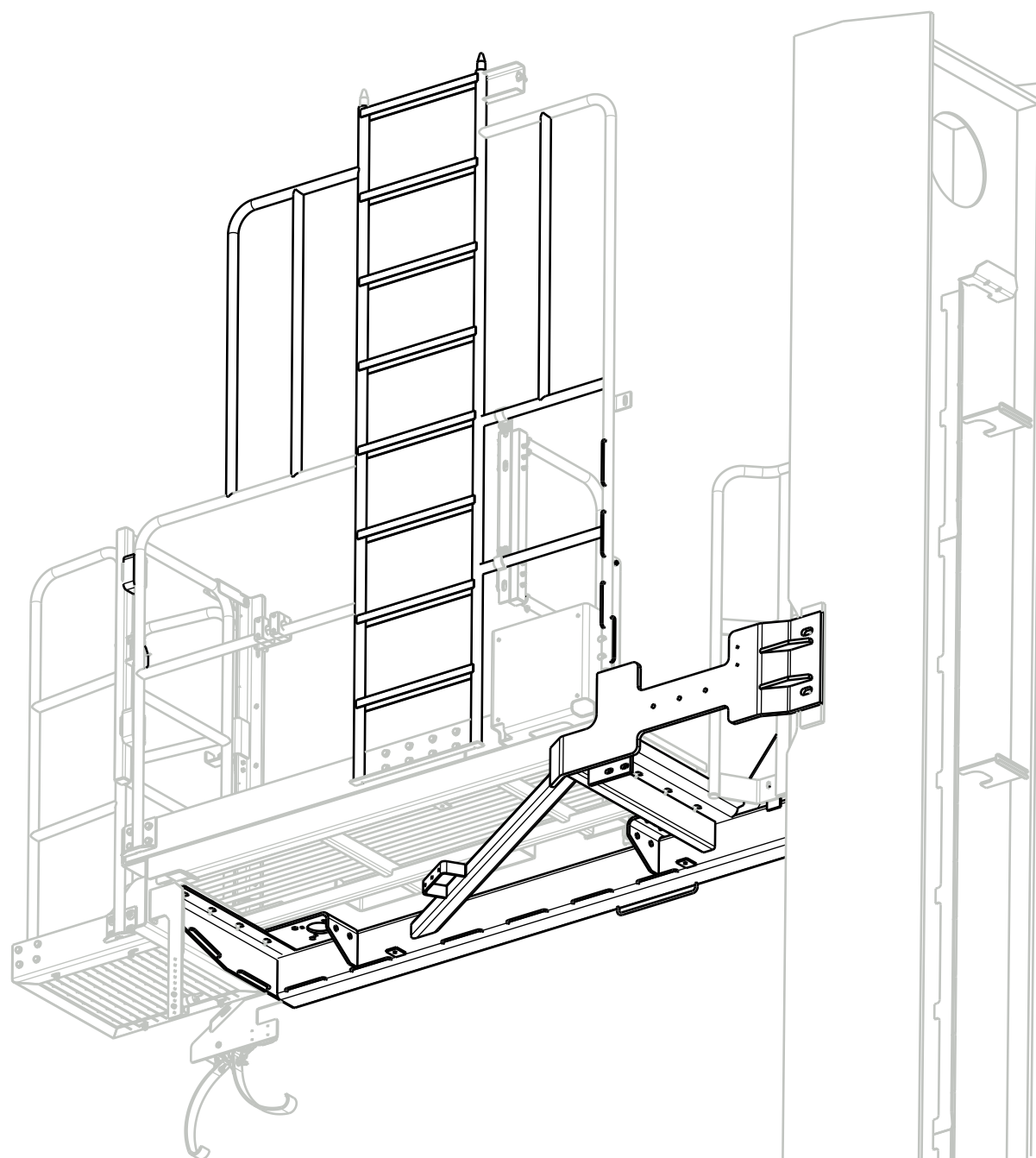
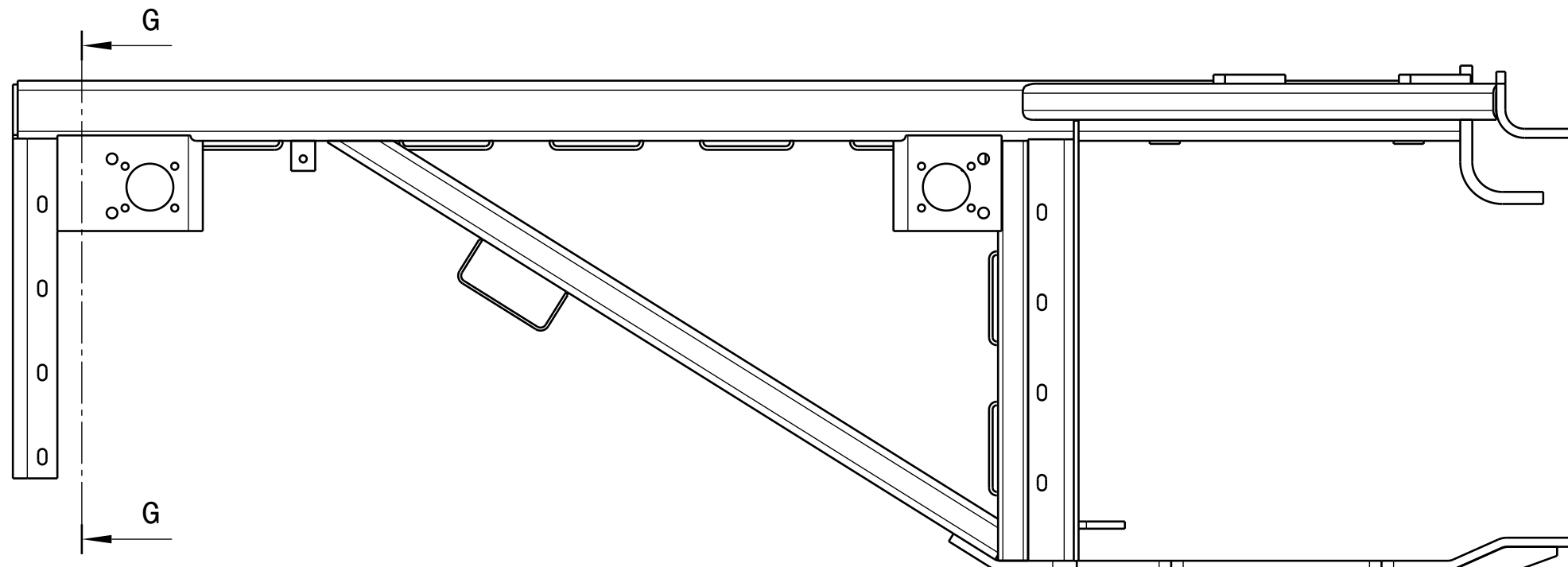
1060521		DESCRIPTION		Pos. 3 Bigger opening for foot space									
REV. INFORM. NO													
IT IS FORBIDDEN, WITHOUT OUR CONSENT, TO COPY, REPRODUCE OR SURRENDER THIS DOCUMENT TO A THIRD PARTY OR TO USE IT FOR ANY OTHER PURPOSES THAN THOSE APPROVED BY US.													
SCALE 1:10		TOLERANCES NOT INDICATED IN THE DRAWING: SPS-EN 130 9013-11:8 SPS-EN 130 13850-8F SPS 5803-8 SPS-EN 22769		DESIGN 31/10/22 JUU		PRODUCT ESCW		SECTION 40		APPENDS TO NX40002			
WEIGHT 164.0 kg				CHECK DM						COMP TO DN5911230			
		WELDING AND SURFACE SYMBOLS SPS-EN 130 22553 130 1392		APPROV. DM									
NAME		BEAM, HOLDER											
DESC		-Matec cabin											
		DRAWING NO						VAR		REVISION		SHEET	
		DN6084680								082/4			



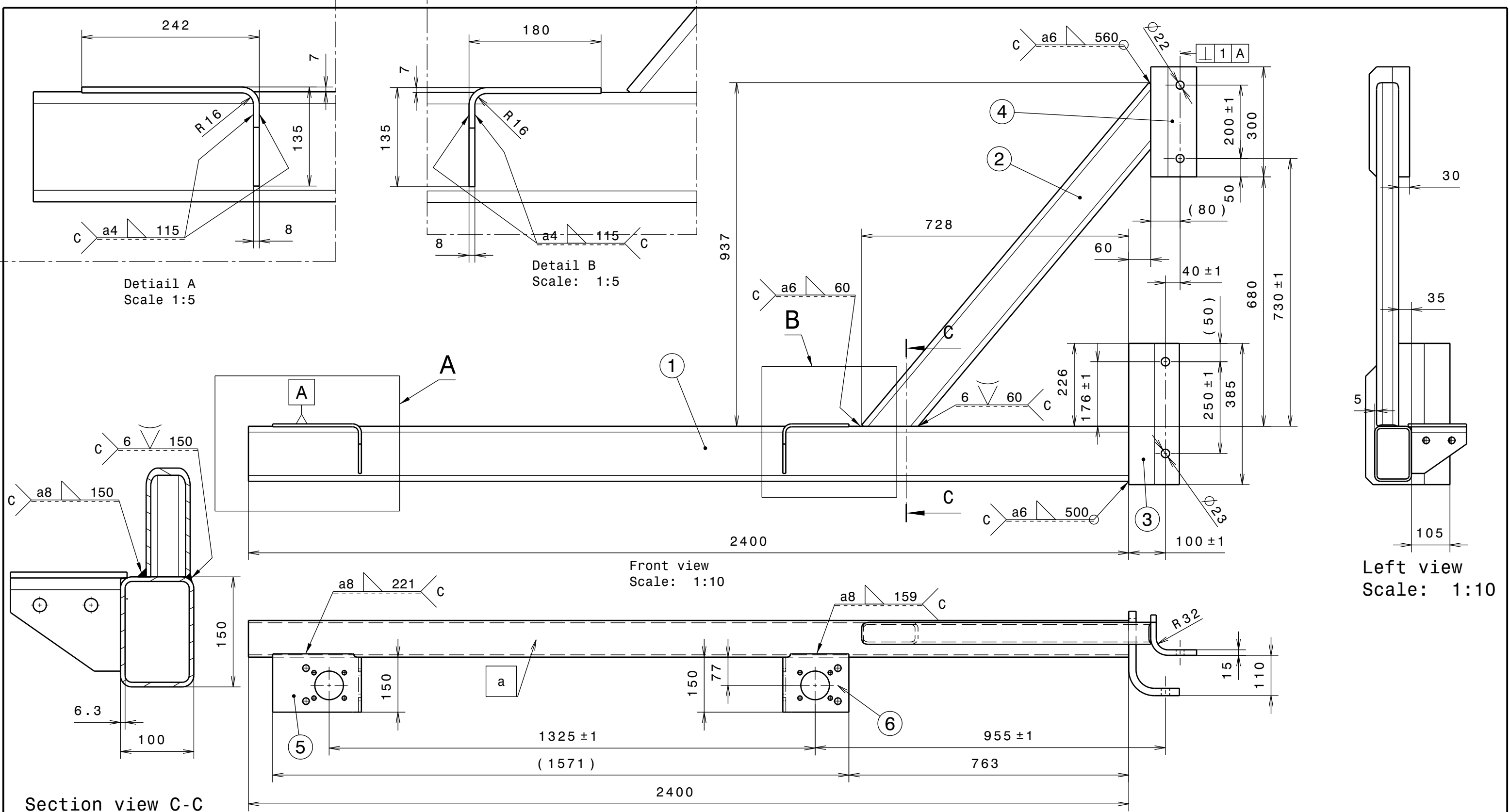
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REV. INFORM. NO													
IT IS FORBIDDEN,WITHOUT OUR CONSENT, TO COPY, REPRODUCE OR SURRENDER THIS DOCUMENT TO A THIRD PARTY OR TO USE IT FOR ANY OTHER PURPOSES THAN THOSE APPROVED BY US.													
SCALE 1:10		TOLERANCES NOT INDICATED ON THE DRAWING SPS EN ISO 9013-11.8 SPS EN ISO 13502-1F SPS 1803-1 SPS EN 22769		DESIGN 31/10/22 JUJ		PRODUCT ESCW		SECTION 40		APPENDS TO NX40002			
WEIGHT 164.0 kg		CHECK		DM						COMP TO DN5911230			
		WELDING AND SURFACE SYMBOLS SPS EN ISO 22553 ISO 1502		APPROV. DM									
NAME		BEAM, HOLDER											
DESC		-Matec cabin											
		DRAWING NO						VAR		REVISION		SHEET	
		DN6084680								083/4			



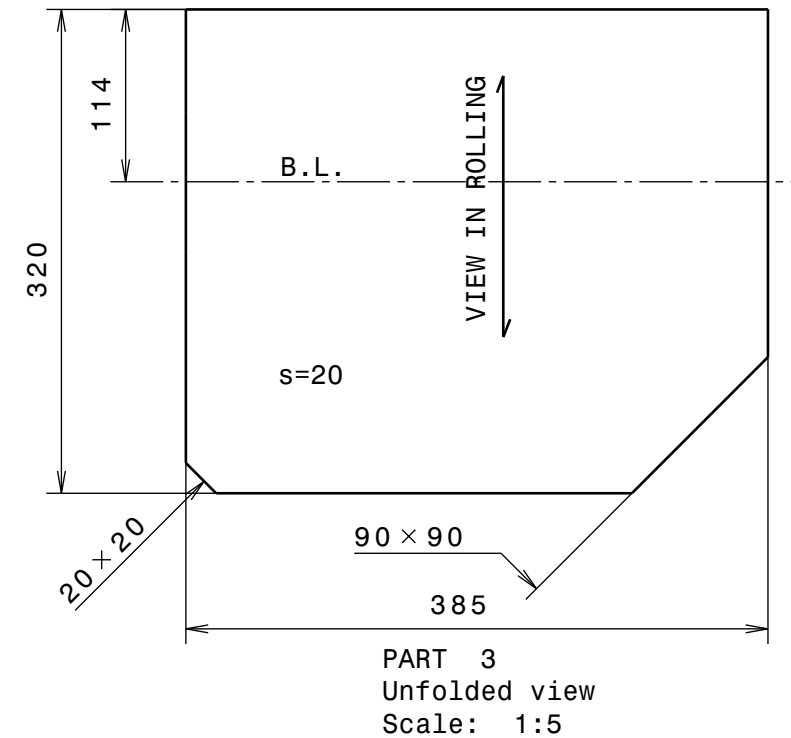
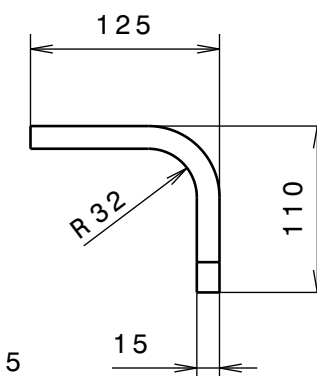
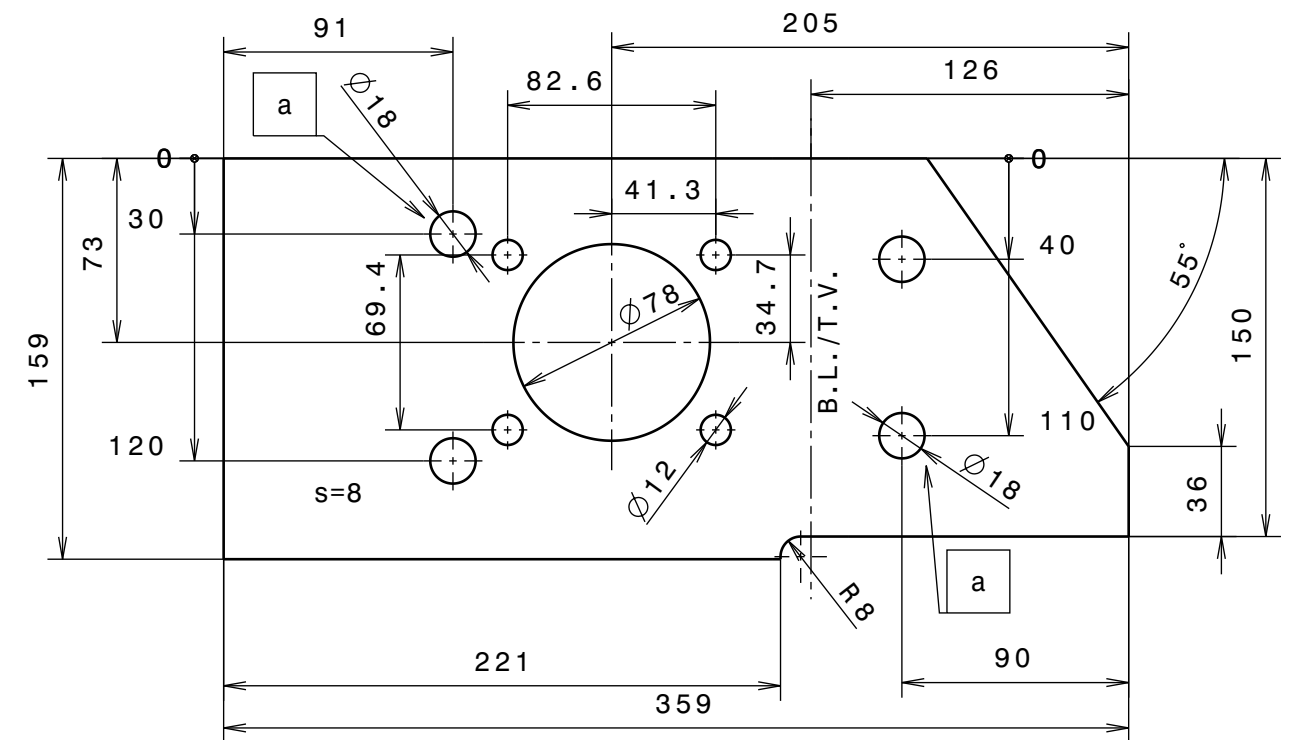
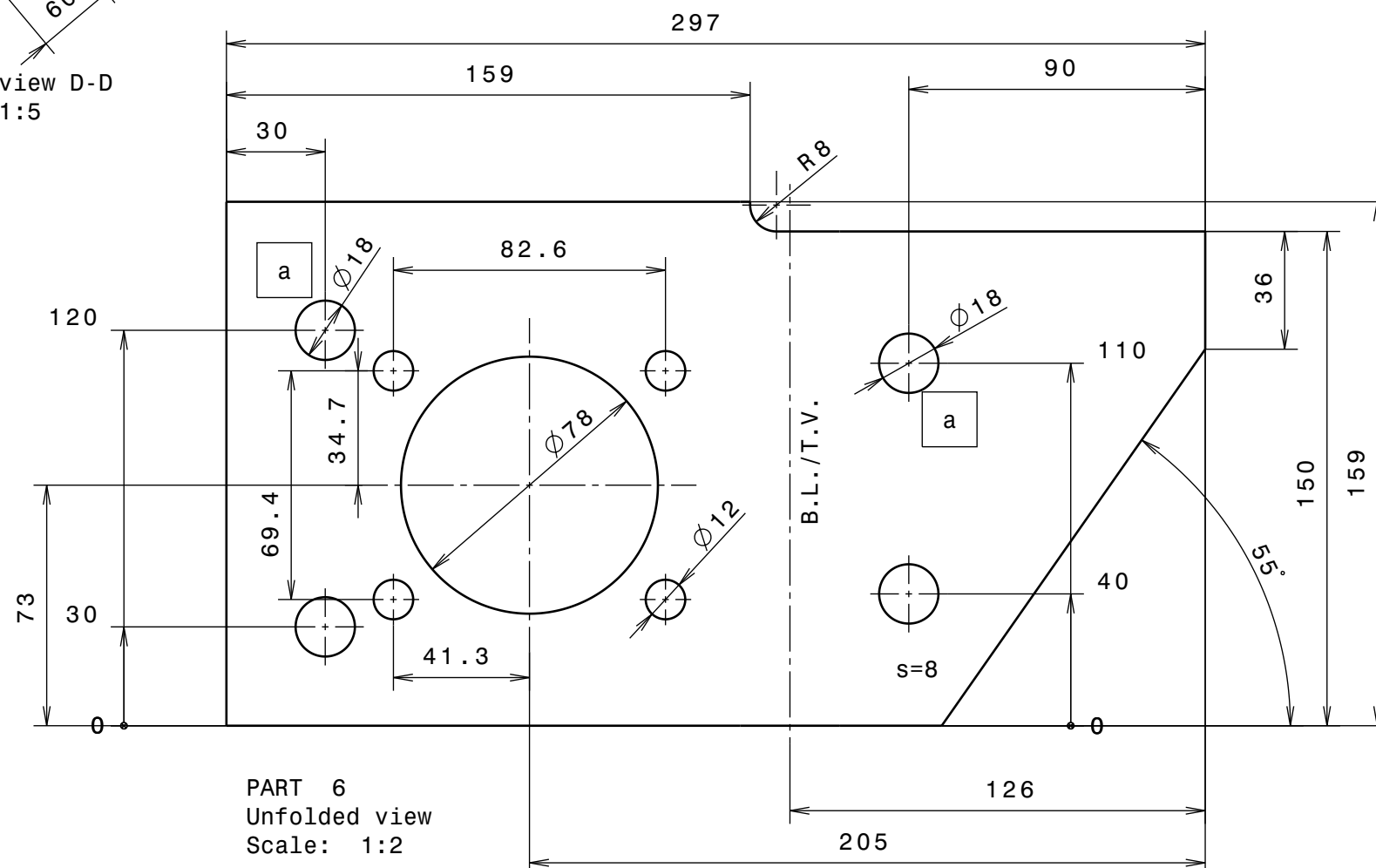
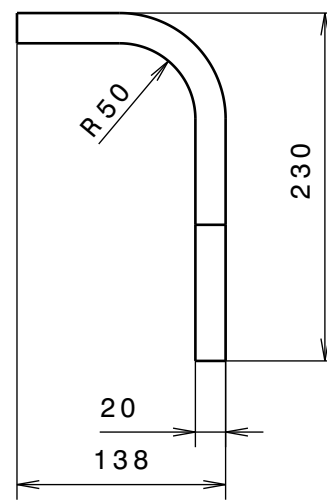
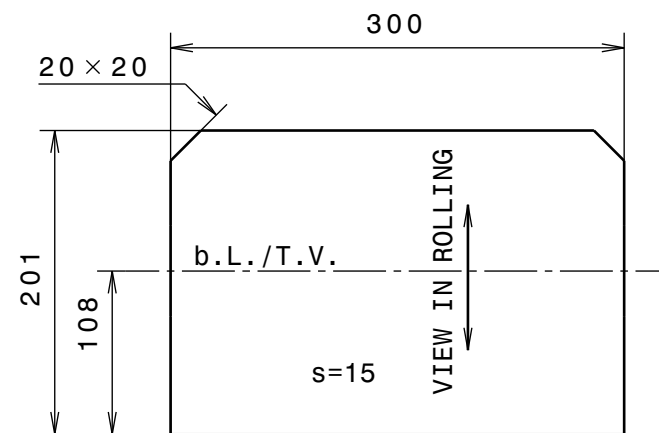
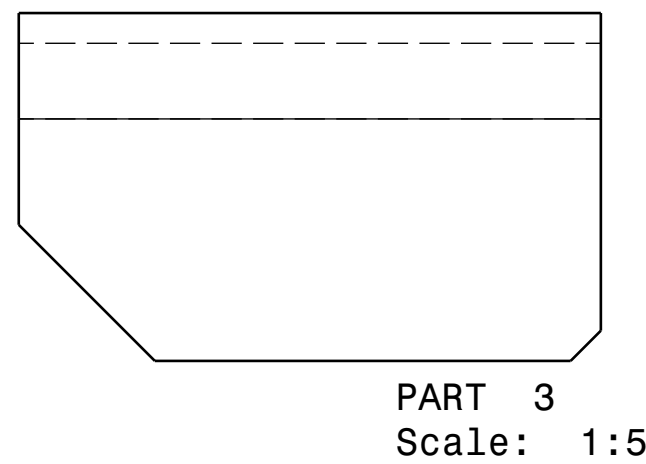
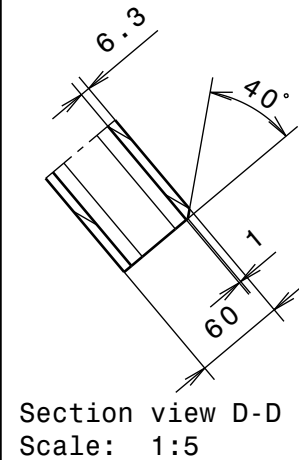
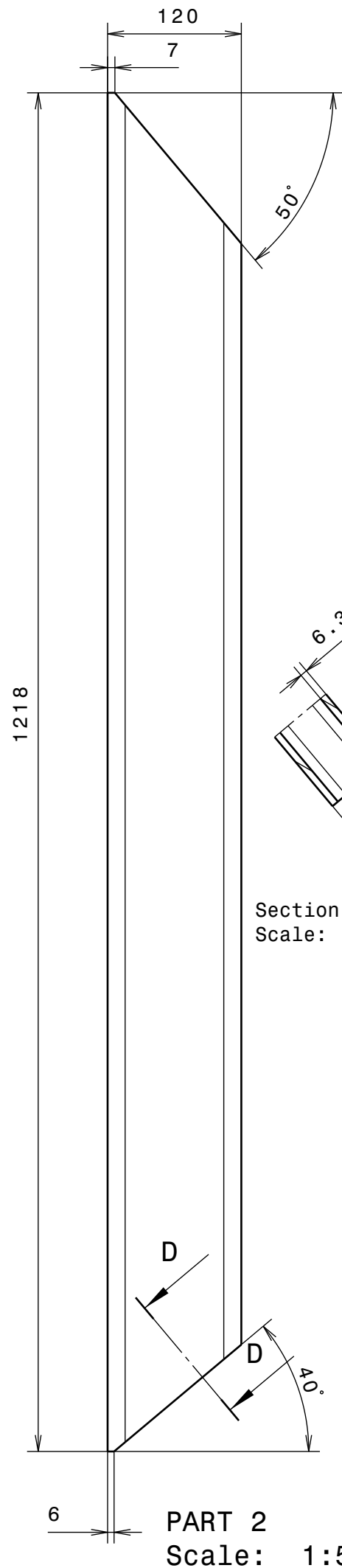
Section view G-G
Scale: 1:10



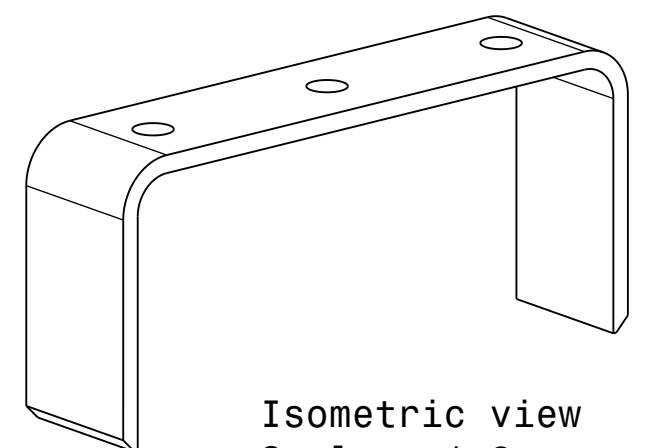
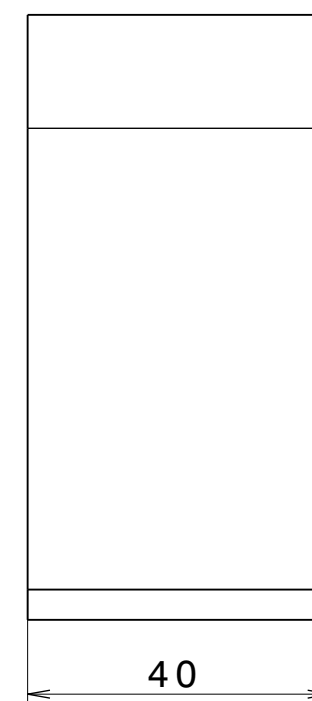
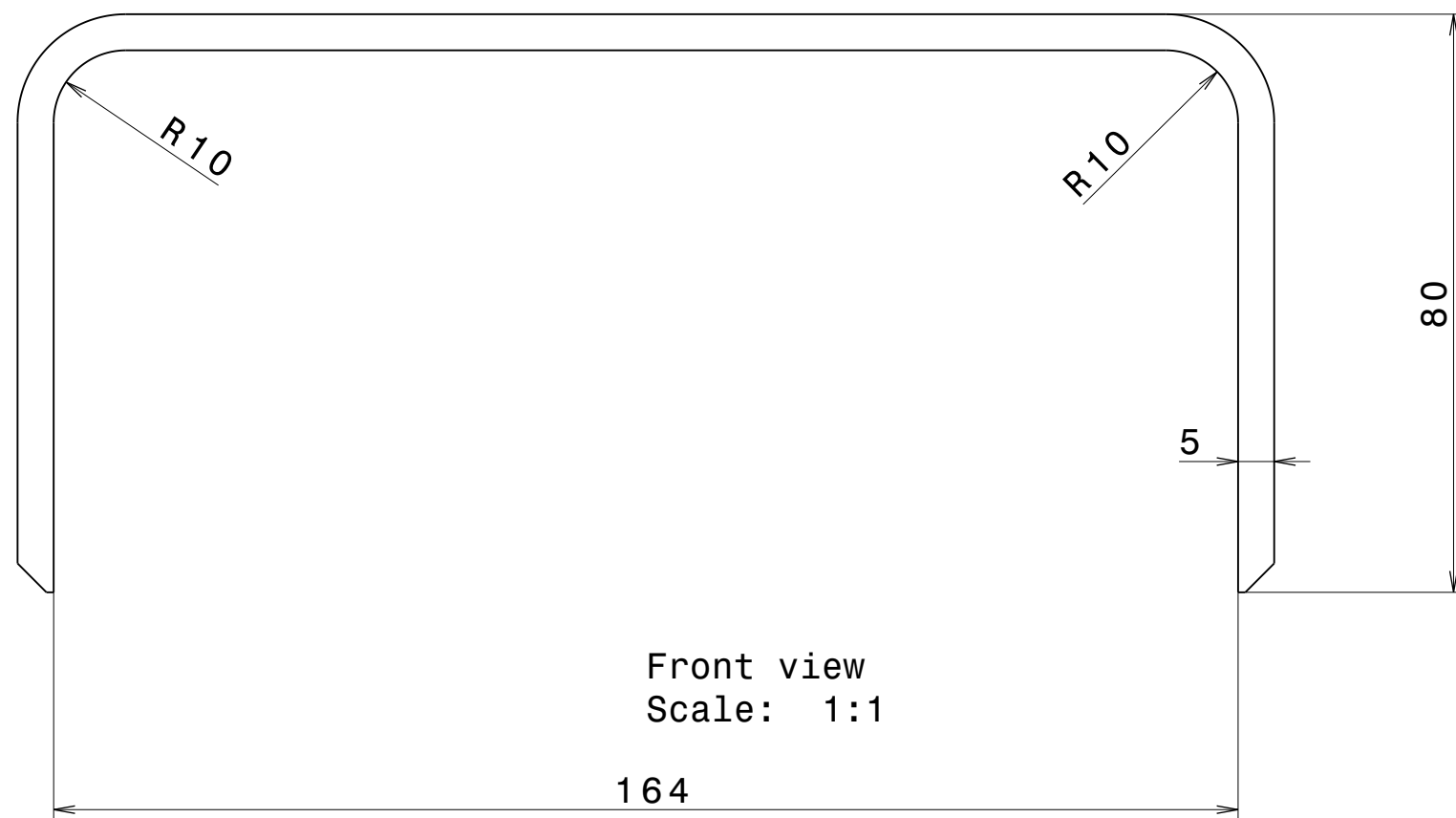
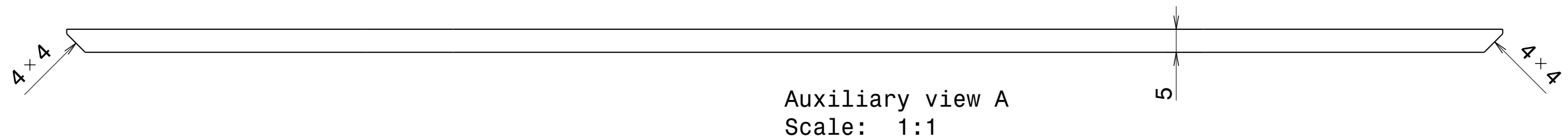
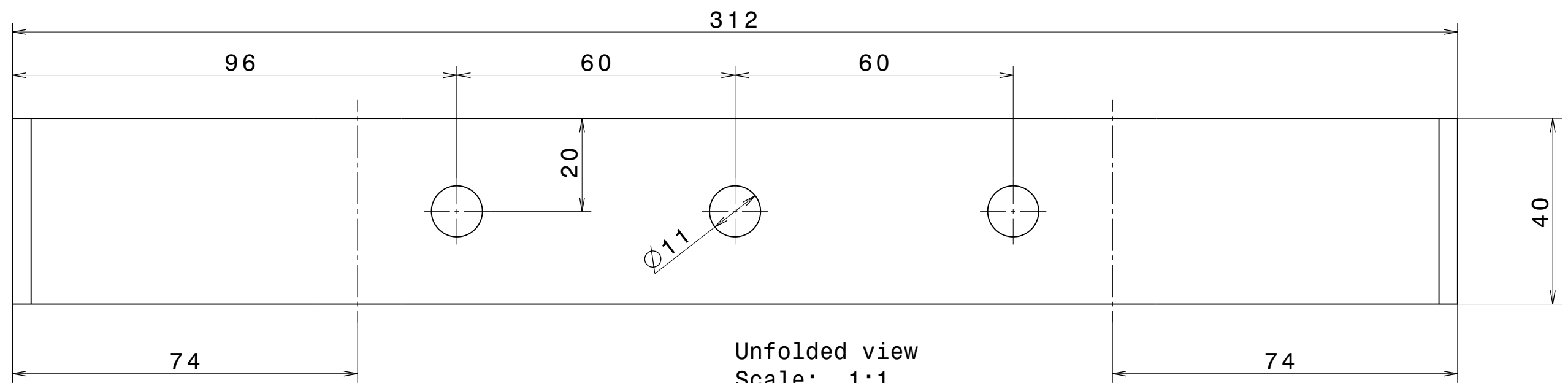
1060521		DESCRIPTION		Pos. 3 Bigger opening for foot space	
REV. INFORM. NO					
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SCALE 1:10		TOLERANCES NOT INDICATED IN THE DRAWING: SPS-EN 150 9013-11:8 SPS-EN 150 13850-8F SPS 5803-8 SPS-EN 22769		DESIGN 31/10/22	JUU
WEIGHT 164.0 kg		WELDING AND SURFACE SYMBOLS SPS-EN 150 22553 ISO 1502		CHECK	DM
		APPROV.		DM	
NAME BEAM, HOLDER		PRODUCT ESCW			
DESC -Matec cabin		SECTION 40		APPENDS TO NX40002	
		COMP. TO DN5911230			
DRAWING NO		VAR		REVISION	SHEET
		DN6084680 084 / 4			



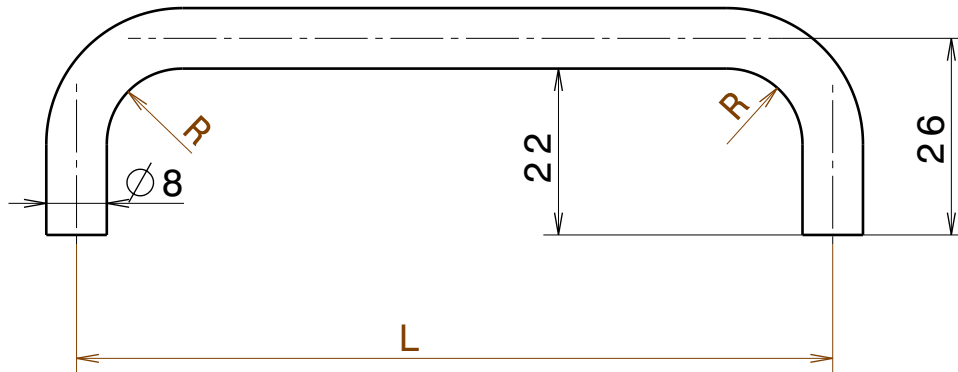
1016075		DESCRIPTION		Added parts 5 and 6 holes D18 four pcs	
REV. INFORM. NO					
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SCALE 1:15	TOLERANCES NOT INDICATED ON THE DRAWING: SPS-EN 130 9013-11:8 SPS-EN 130 13820-8F SPS 5803-8 SPS-EN 22799	DESIGN 17/10/14	OPA	PRODUCT ESCW	SECTION 40
WEIGHT 102.0 kg		CHECK	DM		APPENDS TO DN6084680
 	WELDING AND SURFACE SYMBOLS SPS-EN 130 22553 ISO 1502	APPROV.	DM	*	COMP TO DN6087460
NAME BEAM, LOWER SUPPORT					
DESC -Matec cabin					
		DRAWING NO		VAR	REVISION
		DN6094940		A	1 / 2



1016075	DESCRIPTION	Added parts 5 and 6 holes D18 four pcs		
REV. INFORM. NO				
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SCALE 1:15	TOLERANCES NOT INDICATED ON THE DRAWING: SPS-EN 130 9013-11:8 SPS-EN 130 10850-8 SPS 5803-8 SPS-EN 22769	DESIGN 17/10/14 OPA	PRODUCT ESCW	SECTION 40
WEIGHT 102.0 kg	CHECK DM	DM	DM	APPENDS TO DN6084680
WELDING AND SURFACE SYMBOLS SPS-EN 130 22553 ISO 1592	APPROV. DM	DM	*	COMP. TO DN6087460
NAME DESC	BEAM, LOWER SUPPORT -Matec cabin			
DRAWING NO	VAR	REVISION	SHEET	
Kalmar		DN6094940		A 2/2



*					
REV. INFORM. NO		DESCRIPTION			
Oxygen cut					
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SCALE 1:1		TOLERANCES NOT INDICATED ON THE DRAWING: SPS-EN 130 9013-11:8 SPS-EN 130 13850-8F SPS 5803-8 SPS-EN 22769		DESIGN 28/08/15	HSO
WEIGHT 0.48 kg		CHECK		DM	PRODUCT SC
		WELDING AND SURFACE SYMBOLS SPS-EN 130 22553 ISO 1592		APPROV. DM	* SECTION 71
NAME Description		BRACKET, WORKING LAMP			
-					
		DRAWING NO		VAR	REVISION
		DN6124350			SHEET
					1 / 1



Front view
Scale: 1:1

	L
N4200331	100
N4200332	150
N4200333	200
N4200334	250
N4200335	300
N4200336	350
N4200337	400
N4200338	450
N4200339	500

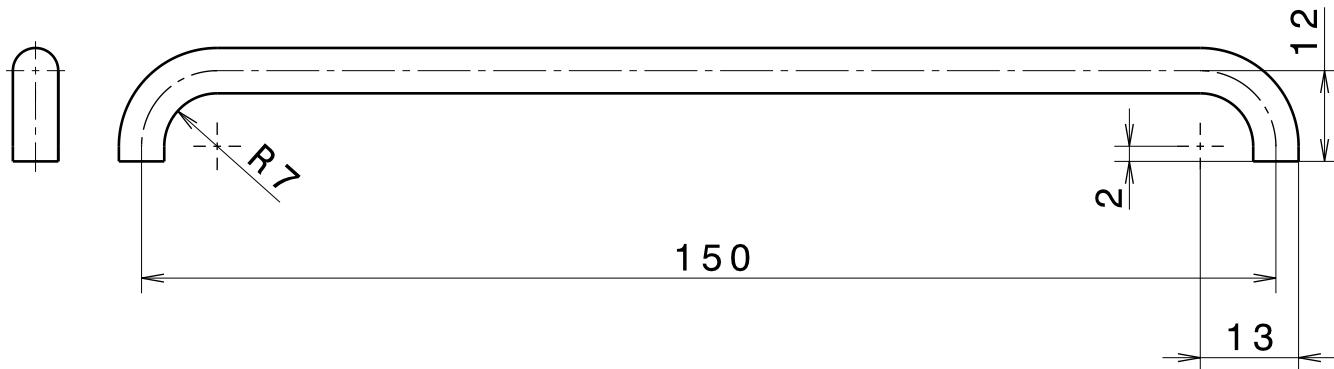
Katkaisupituus
Cut length L+40

*	New revision from Enovia
REV. INFORM. NO	DESCRIPTION

TÄTÄ ASIAKIRJAA EI SAA ILMAN SUOSTUMUSTAMME KOPIOIDA, ESITTÄÄ TAI LUOVUTTA A KOLMANNELLE HENKILÖLLE EIKÄ KÄYTTÄÄ MUIHIN KUIN MEIDÄN SALLIMIIMME TARKOITUKSIIN				IT IS FORBIDDEN, WITHOUT OUR CONSENT, TO COPY, REPRODUCE OR SURRENDER THIS DOCUMENT TO A THIRD PARTY OR TO USE IT FOR ANY OTHER PURPOSES THAN THOSE APPROVED BY US.			
SCALE 1:2	TOLERANCES NOT INDICATED IN THE DRAWING SFS-EN ISO 9013-II B SFS-EN ISO 13920-BF SFS 5803-M SFS-EN ISO 22768-MK WELDING AND SURFACE SYMBOLS SFS-EN ISO 22553 ISO 1302	DESIGN	29/03/06	HAH	PRODUCT RTG	SECTION	APPENDS TO *
WEIGHT kg		CHECK		DM			COMP TO
		APPROV.		DM			

TITLE	KIINNITYS, TANKO, - FASTENING, BAR, -
-------	--

DRAWING NO				VAR	REVISION	SHEET
				DN4200330	-	1 / 1



PITUUS SUORANA/LENGTH STRAIGHT 166mm

REV. INFORM. NO	DESCRIPTION

TÄTÄ ASIAKIRJAA EI SAA ILMAN SUOSTUMUSTAMME KOPIOIDA, ESITTÄÄ TAI LUOVUTTA A KOLMANNELLE HENKILÖLLE EIKÄ KÄYTTÄÄ MUIHIN KUIN MEIDÄN SALLIMIIMME TARKOITUKSIIN				IT IS FORBIDDEN, WITHOUT OUR CONSENT, TO COPY, REPRODUCE OR SURRENDER THIS DOCUMENT TO A THIRD PARTY OR TO USE IT FOR ANY OTHER PURPOSES THAN THOSE APPROVED BY US.			
SCALE 1:1	TOLERANCES NOT INDICATED IN THE DRAWING SFS-EN ISO 9013-II B SFS-EN ISO 13920-BF SFS 5803-m SFS-EN ISO 22768-mK WELDING AND SURFACE SYMBOLS SFS-EN ISO 22553 ISO 1302	DESIGN	21/05/07	HSO	PRODUCT SHC	SECTION	APPENDS TO N5914500
WEIGHT 0.04 kg		CHECK		DM		21	COMP TO N5767660
		APPROV.		DM			

TITLE

KORVAKE, -
BRACKET, -

DRAWING NO		VAR	REVISION	SHEET
		DN5970520		1 / 1

